

## UP-RIGHT

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
UPRT-060211-014	I-U-4	1 X 2	\$ 11.89

## UNIT RIG

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
UR-915398	I-U-10	3-1/2 X 6-1/2	\$ 76.88
UR-921463	I-U-10, 12	3 X 6	69.45

## US TRUCK CRANE

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
USTC-19547	I-U-5	3 X 5	\$ 67.61
USTC-30551	I-V-1	5-3/4 Rod Kit	22.40
USTC-31867	I-U-3	1-1/4 X 5	21.70
USTC-31885	I-U-5	2-1/2 X 4	48.76
USTC-32115	I-U-3	2 X 6-1/8	29.86
USTC-32205	P-V-4	1-1/4 X 5	48.91
USTC-32206	P-V-4	1-1/2 X 5	35.75
USTC-32209	P-V-4	1-1/2 X 6-1/8	71.95
USTC-32210	P-V-5	1-1/2 X 4	28.11
USTC-32229	Valve Kit		4.38
USTC-32239	I-V-5	2-5/8 X 3-1/4	53.26
USTC-32240	P-V-4	1-1/2 X 5	38.91
USTC-32241	P-V-4	2 X 6-1/8	80.85
USTC-35142	I-U-5	2-1/2 X 4	31.48
USTC-53630	I-U-5	2-1/2 X 6	51.20
USTC-62326	I-U-5	2-1/2 X 4	31.48

## VANGUARD

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
VG-101422	I-U-3	2-1/2 X 4	\$ 30.86
VG-10756	I-U-10	1-1/2 X 3-1/2	9.91
VG-10758	I-U-11, 12		29.05
VG-10759	I-U-12	2 X 4	46.21
VG-17579	P-OB-3	1-1/4 X 3	8.59
VG-25068	I-U-10	2-1/2 X 4	13.06
VG-47105	I-U-10	1-1/4 X 3	23.99
VG-47107	I-U-10, 12	2-1/2 X 4	49.96
VG-47152	I-U-12	1-3/8 X 3-1/4	48.11
VG-47763	I-U-10	1-1/4 X 3	17.49
VG-53957	I-U-10	1-1/2 X 3	21.00
VG-A13215651	I-U-5	2-1/2 X 4	24.73

## VENCO LIFTGATES

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
VE-13088	P-U-4	1-1/4 X 4	\$ 50.75
VE-13089	P-U-4	1-1/4 X 3-1/2	42.56
VE-13090	P-U-4	1-1/8 X 3	36.75

## VERMEER

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
VMR-24731-005	I-U-10	1-1/8 X 2-1/2	\$ 20.46
VMR-26687-001	I-U-10	1-1/4 X 3	23.13
VMR-285-027-1	P-OB-3	1-1/8 X 2	7.85
VMR-299-009	I-OB-3	1-3/8 X 2-1/2	7.30
VMR-309-035	P-OB-3	1-1/4 X 3	8.47
VMR-325-009-1	P-OB-3, 12	1-3/8 X 3	27.58
VMR-56687-001	I-U-10	1-1/4 X 3	23.13
VMR-70-027	P-OB-3	1-1/8 X 2-1/2	9.65



# ***VOLVO***

Replacement Seal Kits By Machine Type  
Includes Clark-Michigan

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All manufacturer's names, part numbers and descriptions are used for reference purposes only. We do not imply that any part shown is the product of these manufacturers. We also do not imply that the list price shown is exactly that of the manufacturer.

# Replacement Kits For VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 35A</b>							
BOOM	1504471	-	P-V-10	2-3/4	6	2516065	\$ 49.58
BUCKET	1504470	-	P-U-10	2	5	2516059	43.51
CLAMP	2512955	-	P-V-10	1-3/4	3-1/2	2516071	32.84
<b>Model 35AWS</b>							
BOOM	1504471	C5WG9-301—>C5WG9-999 7WG101—>UP C3WA9-91—>C3WA9-999	P-V-10	2-3/4	6	2516065	\$ 49.58
BUCKET	1504470	C5WG9-301—>C5WG9-999 7WG101—>UP C3WA9-91—>C3WA9-999	P-U-10	2	5	2516059	43.51
STEERING	1524562	C5WG9-301—>C5WG9-999 7WG101—>UP C3WA9-91—>C3WA9-999	I-U-10	1	2-1/2	2516055	15.69
	1524563	C5WG9-301—>C5WG9-999 7WG101—>UP C3WA9-91—>C3WA9-999					
CLAMP	2512955	-	P-V-10	1-3/4	3-1/2	2516071	32.84
<b>Model 35B</b>							
STEERING	1524562 1524563	-	I-U-10	1	2-1/2	2516055	\$ 15.69
CLAMP		-	P-V-10	1-3/4	3-1/2	2516071	32.84
<b>Model 35C</b>							
BOOM	2521773	458A101CB—>116CB 472A101CB—>255CB	P-U-10	2	4	2530107	\$ 30.26
	2521774	458A101CB—>116CB 472A101CB—>255CB					
	2523265	458A117CB—>UP 472A256CB—>UP					
	2523266	458A101CB—>116CB 472A101CB—>255CB					
	2538680	472C220CB—>UP					
	2538682	472C220CB—>UP					
	2533144	472D101CB—>UP 807B101CB—>UP					
	2533145	472D101CB—>UP 807B101CB—>UP	P-U-10	2	4-1/2	2538178	31.66
	2538692	472C9101—>UP 807A9101—>UP					
	2538691	472C9101—>UP 807A9101—>UP					
	2530960	472D9101—>UP 807B9101—>UP	P-UB-10	2	4-1/2	2551398	45.82
	2530961	472D9101—>UP 807B9101—>UP					

Replacement Kits For **VOLVO**



<b>Wheel Loaders</b>												
<b>Application</b>	<b>Cylinder Group</b>	<b>Serial Number</b>	<b>Code (Pg. vi)</b>	<b>Rod</b>	<b>Bore</b>	<b>Seal Kit VME-</b>	<b>List Price</b>					
<b>Model 35C (continued)</b>												
BUCKET	2521041	458A101CB—>116CB 472A101CB—>255CB	P-U-10	1-3/4	3-1/2	2538174	\$ 24.55					
	2521043	458A101CB—>116CB 472A101CB—>255CB										
	2523230	458A117CB—>UP 472A256CB—>327CB										
	2523229	458A117CB—>UP 472A256CB—>327CB										
	2526749	472A328CB—>UP										
	2526750	472A328CB—>UP										
	2538687	472C220CB—>UP										
	2538686	472C220CB—>UP										
	2538697	472C9101—>UP										
	2538696	807A9101—>UP										
	2533904	472D101CB—>UP 807B101CB—>UP						P-UB-10	1-3/4	3-1/2	2542570	46.98
	2533906	472D101CB—>UP 807B101CB—>UP										
	2533903	472D9101CB—>UP 807B9101CB—>UP										
	2533905	472D101CB—>UP 807B101CB—>UP										
<b>Model 35R</b>												
BOOM	-	-	P-V-10	2-3/4	6	2516065	\$ 49.58					
BUCKET	-	-	P-U-10	2	5	2516059	43.51					
STEERING	-	-	I-U-10	1	2-1/2	2516055	15.69					
CLAMP	-	-	P-V-10	3-1/2	3-1/2	2516071	32.84					
<b>Model 45A</b>												
BOOM	1504472	-	P-U-10	2-3/4	7	2516148	\$ 65.04					
BUCKET	1504470	-	P-U-10	2	5	2516059	43.51					
STEERING	1524562 1524563	- -	I-U-10	1	2-1/2	2516055	15.69					
<b>Model 45B, 45FB</b>												
BOOM	3980095	-	P-V-10	2	4-1/2	2516271	\$ 34.14					
BUCKET	3980108	-	P-U-10	1-3/4	3-1/2	2516270	33.08					
	3980125	-										
STEERING	3980906	-	I-U-10	1-1/4	2-1/2	2516272	16.57					
GRAPPLE	1539308	-	P-V-10	1-3/4	3-1/2	2516071	32.84					
CLAMP	1539308	-	P-V-10	1-3/4	3-1/2	2516071	32.84					
<b>Model 45C</b>												
BOOM	2521767	459A101CB—>140CB 473A101CB—>322CB	P-U-10	2	4-1/2	2538178	\$ 31.66					
	2521768	459A101CB—>140CB 473A101CB—>322CB										
	2522734	459A141CB—>UP 473A323CB—>UP										

# Replacement Kits For VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
Model 45C (continued)							
BOOM (continued)	2522735	459A141CB—>UP 473A323CB—>UP	P-U-10	2	4-1/2	2538178	\$ 31.66
	2538692	459D123CB—>UP 473C					
	2538691	459A141CB—>UP 473A323CB—>UP					
	2530960	459E101CB—>UP 473D101CB—>UP 485B101CB—>UP	P-UB-10	2	4-1/2	2551398	45.82
	2530961	459E101CB—>UP 473D101CB—>UP 485B101CB—>UP					
	2531210	459C9501—>UP 473C9501—>UP 485A9501—>UP 459E9101CB—>UP 473D9101CB—>UP 485B9101CB—>UP	P-UB-10	2-1/4	5	2542577	59.18
	2531211	459C9501—>UP 473C9501—>UP 485A9501—>UP 459E9101CB—>UP 473D9101CB—>UP 485B9101CB—>UP					
BUCKET	2521044	459A101CB—>140CB 473A101CB—>322CB	P-U-10	1-3/4	3-1/2	2538174	24.55
	2521042	459A101CB—>140CB 473A101CB—>322CB					
	2522923	459A141CB—>155CB 473A323CB—>403CB					
	2522924	459A141CB—>155CB 473A323CB—>403CB					
	2526536	459A156CB—>UP 473A404CB—>UP					
	2526537	459A156CB—>UP 473A404CB—>UP					
	2538696	459D123CB—>UP, 473C					
	2538697	459D123CB—>UP, 473C					
	2533903	459E101CB—>UP 473D101CB—>UP 485B101CB—>UP	P-UB-10	1-3/4	3-1/2	2542570	46.98
	2533905	459E101CB—>UP 473D101CB—>UP 485B101CB—>UP					
	2531025	459C9501CB—>UP 473C9501—>UP 485A9501—>UP	P-UB-10	2	4	2551403	43.64
	2531024	459C9501CB—>UP 473C9501—>UP 485A9501—>UP					
	-	-	P-UB-10	2	3-1/2	2538184	45.55

# Replacement Kits For VOLVO

VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
Model 55A, 55A-II, 55-III, 55-IIIA GRR							
BOOM	-	-	P-V-10	1-3/4	3-1/2	2516071	\$ 32.84
	1508377	9BG101—>UP 9BA101—>UP	P-U-10	2	3-1/2	2516073	30.27
	1507822	416A101—>416A499 4160A101FSC—>4160A499FSC	I-U-10	2-1/4	5	2516060	29.61
	1546056	433A101—>UP 416A500—>UP 4160A500FSC—>UP 4152A102FSC—>UP					
	1507823	416A101—>416A499 4160A101FSC—>4160A499FSC					
	1546057	433A101—>UP 416A500—>UP 4160A500FSC—>UP 4152A102FSC—>UP					
	2514111	433B700CAC—>UP 433B395FSC—>UP 416C857CAC—>UP 416C205FSC—>UP	P-V-10	2-1/4	5	2516058	35.25
	2514122	433B700CAC—>UP 433B395FSC—>UP 416C857CAC—>UP 416C205FSC—>UP	P-U-10	2-1/4	5	2530108	36.11
	-	-					
	-	-	P-UB-10	2-1/4	5	2542577	59.18
BUCKET	1539308	-	P-V-10	1-3/4	3-1/2	2516071	32.84
	1507711	9BG101—>UP 9BA101—>UP	P-U-10	2	3-1/2	2516073	30.27
	1545412	433A101—>433A110 416A101—>416A519 4160A500FSC—>UP 4152A102FSC—>UP	P-U-10	2	4	2516090	28.88
	1549758	433A111—>UP 416A520—>UP					
	-	-	P-U-10	2	4	2530107	30.26
	-	-	P-UB-10	2	4	2551403	43.64
	STEERING	1503828	9BG101—>UP 9BA101—>UP	I-U-10	1	2-1/2	2516055
1508904		433B101C—>UP 433B101ENC—>UP 433B101FSC—>631FSC 416C101C—>UP 416C101FSC—>273 4152101ENC—>UP 4152C101FSC—>UP	I-U-10	1-3/4	3-1/2	2516072	24.49
-		-					
-		-					
-		-	P-U-10	1-3/4	3-1/2	2538177	36.55
-	-	P-UB-10	1-3/4	3-1/2	2542570	46.98	
CLAMP	1539308	-	P-V-10	1-3/4	3-1/2	2516071	32.84
SIDE DUMP	1545577	-	P-U-10	2	3-1/2	2516073	30.27

# Replacement Kits For VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price	
<b>Model 55B</b>								
BOOM	-	-	P-V-10	1-3/4	3-1/2	2516071	\$ 32.84	
	-	-	P-U-10	2	3-1/2	2516073	30.27	
	-	-	I-U-10	2-1/4	5	2516060	29.61	
	2514111	-	P-V-10	2-1/4	5	2516058	35.25	
	2514122	-	-	-	-	-	-	
	-	-	P-U-10	2-1/4	5	2530108	36.11	
BUCKET	-	-	P-UB-10	2-1/4	5	2542577	59.18	
	-	-	P-V-10	1-3/4	3-1/2	2516071	32.84	
	-	-	P-U-10	2	3-1/2	2516073	30.27	
	-	-	P-U-10	2	4	2516090	28.88	
	2532635	-	P-U-10	2	4	2530107	30.26	
STEERING	-	-	P-UB-10	2	4	2551403	43.64	
	-	-	I-U-10	1	2-1/2	2516055	15.69	
	-	-	I-U-10	1-3/4	3-1/2	2516072	24.49	
	2532705	-	P-U-10	1-3/4	3-1/2	2538177	36.55	
	-	-	P-UB-10	1-3/4	3-1/2	2542570	46.98	
CLAMP	1539306	-	P-V-10	1-3/4	3-1/2	2516071	32.84	
SIDE DUMP	1545577	-	P-U-10	2	3-1/2	2516073	30.27	
<b>Model 55C</b>								
BOOM	2523872	480A,480B101CB—>152CB 481A,481B101CB—>136CB	P-U-10	2-1/4	5	2530108	\$ 36.11	
	2538707	480B153CB—>UP 481B137CB—>UP						
	2523873	480A,480B101CB—>152CB 481A,481B101CB—>136CB						
	2538706	480B153CB—>UP 481B137CB—>UP						
	2531210 2531211	-						P-UB-10
	BUCKET	2526668 2538701 2526667 2538702	-	P-U-10	2	4	2530107	30.26
2531024 2531025		-	P-UB-10	2	4	2551403	43.64	
<b>Model 75A-II</b>								
BOOM		-	-	P-U-10	2	5	2516059	\$ 43.51
		-	-	P-V-10	2-1/4	4-1/2	2516070	41.41
	-	-	P-U-10	2-1/4	5	2516061	41.82	
BUCKET	-	-	P-U-10	2	5	2516059	43.51	
	-	-	P-U-10	2	4	2516088	43.46	
	-	-	P-V-10	2-1/4	4-1/2	2516070	41.41	
STEERING	1503828	-	I-U-10	1	2-1/2	2516055	15.69	
	-	-	P-V-10	1-3/4	3-1/2	2516071	32.84	
CLAMP	-	-	P-V-10	1-3/4	3-1/2	2516071	32.84	
SIDE DUMP	-	-	P-V-10	1-3/4	3-1/2	2516071	32.84	



Replacement Kits For **VOLVO**



<b>Wheel Loaders</b>							
<b>Application</b>	<b>Cylinder Group</b>	<b>Serial Number</b>	<b>Code (Pg. vi)</b>	<b>Rod</b>	<b>Bore</b>	<b>Seal Kit VME-</b>	<b>List Price</b>
<b>Model 75-III</b>							
BOOM	1503887	10CG101—>UP	P-V-10	2-1/4	4-1/2	2516070	\$ 41.41
BUCKET	1507808 1503233	10CG101—>UP	P-U-10	2	4	2516088	43.46
STEERING	1503828	10CG101—>UP	I-U-10	1	2-1/2	2516055	15.69
<b>Model 75-III A</b>							
BOOM	— 1535946	—	P-U-10	2	5	2516059	\$ 43.51
		—	P-U-10	2-1/4	5	2516061	41.82
BUCKET	—	—	P-U-10	2	5	2516059	43.51
	1536064 1509802	—	P-V-10	2-1/4	4-1/2	2516070	41.41
STEERING	1504836	—	P-V-10	1-3/4	3-1/2	2516071	32.84
CLAMP	1539308	—	P-V-10	1-3/4	3-1/2	2516071	32.84
SIDE DUMP	—	—	P-V-10	1-3/4	3-1/2	2516071	32.84
<b>Model 75B, LF75B</b>							
BOOM	1546056 1546057	—	I-U-10	2-1/4	5	2516060	\$ 29.61
	2518076 2518075 1518977 1518978 2514111 2514122	—	P-V-10	2-1/4	5	2516058	35.25
	2518076 2518075 1518977 1518978 2527513 2528565 2527549 2528566	—	P-U-10	2-1/4	5	2530108	36.11
	2541827 2541828	—	P-UB-10	2-1/4	5	2542577	59.18
BUCKET	1511554 2518071	—	P-V-10	2-1/4	4-1/4	2516054	30.99
	2520412 2532204	—	P-V-10	2	5	2516058	35.25
	—	—	P-U-10	2-1/4	5	2530108	36.11
	964581	—	P-UB-10	2-1/4	5	2542577	59.18
STEERING	1508904	—	I-U-10	2-1/4	3-1/2	2516072	24.49
	—	—	P-U-10	1-3/4	3-1/2	2538177	36.55
	2532706	—	P-UB-10	1-3/4	3-1/2	2542570	46.98
CLAMP	1539308	—	P-UB-10	1-3/4	3-1/2	2516071	32.84
SIDE DUMP	1545577	—	P-U-10	2	3-1/2	2516073	30.27
<b>Model 75C</b>							
BOOM	—	—	P-U-10	2-1/4	5	2530108	\$ 36.11
	2541827 2541828	—	P-UB-10	2-1/4	5	2542577	59.18

# Replacement Kits For VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price	
<b>Model 75C (continued)</b>								
BUCKET	-	-	P-V-10	2-1/4	5	2516058	\$ 35.25	
	-	-	P-U-10	2-1/4	5	2530108	36.11	
	964581 2532204	-	P-UB-10	2-1/4	5	2542577	59.18	
	-	-	P-U-10	2-3/4	5	2538187	35.75	
	2541652	-	P-UB-10	2-3/4	5	2542569	52.31	
STEERING	-	-	P-U-10	1-3/4	3-1/2	2538177	36.55	
	2532705 964667 2541853 964792 2529205	-	P-UB-10	1-3/4	3-1/2	2542570	46.98	
	<b>Model 85A, 85A-II</b>							
	STEERING	1503828 1503875	-	I-U-10	1	2-1/2	2516055	\$ 15.69
	<b>Model 85-III, 85-III A</b>							
BOOM	-	-	P-U-10	2	5	2516059	\$ 43.51	
	1503887	-	P-V-10	2-1/4	4-1/2	2516070	41.41	
	1502853 1502854	-	P-V-10	2-3/4	6	2516065	49.58	
	BUCKET	-	-	P-V-10	2-3/4	6	2516065	49.58
1507808		-	P-U-10	2	4	2516088	43.46	
1509813		-	P-V-10	2-1/4	4-1/2	2516070	41.41	
STEERING	1503875	-	I-U-10	1	2-1/2	2516055	15.69	
	1531950	-	P-V-10	1-3/4	3-1/2	2516071	32.84	
CLAMP	-	-	P-V-10	2-1/4	4-1/2	2516070	41.41	
SIDE DUMP	-	-	P-U-10	2	5	2516059	43.51	
<b>Model 125A, 125A-II, 125-III A</b>								
BOOM	1503235	12AFC101—>UP 12AFG101—>UP	P-V-10	2-3/4	6	2516065	\$ 49.58	
	1503236	-	P-U-10	2-3/4	7	2516148	65.04	
BUCKET	1503234	404A101—>404A299 403A101—>403A299	P-V-10	2-3/4	6	2516065	49.58	
	1543216	404A300—>UP 403A300—>UP	-	-	-	-	-	
	-	-	P-U-10	2-3/4	7	2516148	65.04	
	1509846	12AFC101—>UP 12AFG101—>UP	P-V-10	2-1/4	4-1/2	2516070	41.41	
STEERING	-	-	P-V-10	1-3/4	3-1/2	2516071	32.84	
<b>Model 125B</b>								
BOOM	1519174 1519175 2517390 2517389	-	P-V-10	2-3/4	6	2518493	\$ 59.36	
	-	-	P-U-10	2-3/4	6	2538182	52.25	
	-	-	P-UB-10	2-3/4	6	2542568	138.99	

Replacement Kits For **VOLVO**

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 125B (continued)</b>							
BUCKET	1519173 2517395	-	P-V-10	2-1/4	4-1/2	2516152	\$ 37.45
	-	-	P-U-10	2-1/4	4-1/2	2538179	33.88
	-	-	P-UB-10	2-1/4	4-1/2	2542576	49.33
	-	-	P-U-10	2-3/4	5	2538187	35.75
	-	-	P-UB-10	2-3/4	5	2542569	52.31
STEERING	2501171	-	I-U-10	1-3/4	3-1/2	2516072	24.49
	-	-	P-U-10	1-3/4	3-1/2	2538177	36.55
	-	-	P-UB-10	1-3/4	3-1/2	2542570	46.98
<b>Model 125C</b>							
BOOM	2528568 2528570 2528982 2528983	-	P-U-10	2-3/4	6	2538182	\$ 52.25
	964597	496A101CB—>130CB 497A101CB—>146CB	P-UB-10	2-3/4	6	2542568	138.99
	964598	496A101CB—>130CB 497A101CB—>146CB					
	964793	496A131CB—>169CB 497A147CB—>170CB 4244101FSC—>156FSC					
	964794	496A131CB—>169CB 497A147CB—>170CB 4244101FSC—>156FSC					
	2541357	496A170CB—>UP 497A171CB—>UP 4244A157FSC—>UP					
	2541356	496A170CB—>UP 497A171CB—>UP 4244A157FSC—>UP					
	2554419	-					
	2561089	-					
BUCKET	2532213	-					
	964796	496A101CB—>169CB 497A101CB—>190CB 4244A101FSC—>169FSC	P-UB-10	2-3/4	5	2542569	52.31
	2541648	496A170CB—>UP 497A191CB—>UP 4244A169FSC—>UP					
	2554081	-					
	2561088	-					
STEERING	2525743	-	P-U-10	1-3/4	3-1/2	2538174	24.55
	964797	496A101CB—>169CB 497A101CB—>190CB 4244A101FSC—>159FSC	P-UB-10	1-3/4	3-1/2	2542570	46.98
	2541852	496A170CB—>UP 497A191CB—>UP 4244A160FSC—>UP					

# Replacement Kits For VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 175A</b>							
STEERING	1503987	-	P-V-10	1-3/4	3-1/2	2516071	\$ 32.84
<b>Model 175A-II</b>							
STEERING	1503987	-	P-V-10	1-3/4	3-1/2	2516071	\$ 32.84
<b>Model 175-III, 175-III A</b>							
BOOM	1503236	-	P-U-10	2-3/4	7	2516148	\$ 65.04
BUCKET	1503234 1543216	-	P-V-10	2-3/4	6	2516065	49.58
<b>Model 175B</b>							
BOOM	-	-	P-V-10	2-3/4	7	2516155	\$ 93.69
	1518400	-	P-V-10	2-3/4	7	2518494	88.29
	2518119	-					
	964596	-	P-U-10	2-3/4	7	2538183	55.09
BUCKET	2528567	-	P-UB-10	2-3/4	7	2551397	96.77
	-	-	P-V-10	2-3/4	6	2516065	49.58
	1511622	-	P-V-10	2-3/4	6	2518493	59.36
	1517851	-					
	2518125	-					
	2524276	-	P-U-10	2-3/4	6	2538182	52.25
	964798	-	P-UB-10	2-3/4	6	2542568	138.99
	2542798	-					
STEERING	1511641	-	P-V-10	2	4-1/2	2516151	28.50
	2518117	-					
	2532353	-	P-U-10	2	4-1/2	2538178	31.66
	964586	-	P-UB-10	2	4-1/2	2551398	45.82
<b>Model 175C</b>							
BOOM	2524467	-	P-U-10	3	7	2541637	\$ 66.72
	964789	-	P-UB-10	3	7	2542571	118.53
	2541825	-					
BUCKET	2524276	-	P-U-10	2-3/4	6	2538182	52.25
	964796	-	P-UB-10	2-3/4	6	2542568	138.99
	2541789	-					
STEERING	2528848	-	P-U-10	2-1/4	4-1/2	2538179	33.88
	964801	-	P-UB-10	2-1/4	4-1/2	2542576	49.33
	2541510	-					
<b>Model 275-III</b>							
BUCKET	1503231 1543895	-	P-U-10	2-3/4	7	2516148	\$ 65.04
<b>Model 275-III A</b>							
BUCKET	1503231 1543895	-	P-U-10	2-3/4	7	2516148	\$ 65.04
STEERING	1503241 1515236	-	P-U-10	2-1/4	5-1/2	2516094	42.58

Replacement Kits For **VOLVO**



<b>Wheel Loaders</b>							
<b>Application</b>	<b>Cylinder Group</b>	<b>Serial Number</b>	<b>Code (Pg. vi)</b>	<b>Rod</b>	<b>Bore</b>	<b>Seal Kit VME-</b>	<b>List Price</b>
<b>Model 275B</b>							
BOOM	1537215	-	I-U-10	3-1/2	9	2516228	\$ 83.11
	1537216	-	-	-	-	-	-
	1511408	-	P-V-10	3-1/2	9	2516242	94.92
	1511407	-	-	-	-	-	-
	1518399	-	-	-	-	-	-
	2504218	-	P-U-10	3-1/2	9	2538180	108.58
	-	-	P-UB-10	3-1/2	9	2551396	158.84
BUCKET	947456	-	P-V-10	2-3/4	7	2516155	93.69
	1511406	-	-	-	-	-	-
	1513815	-	P-V-10	2-3/4	7	2518494	88.29
	2516176	-	-	-	-	-	-
	-	-	P-U-10	2-3/4	7	2538183	55.09
	-	-	P-UB-10	2-3/4	7	2551397	96.77
STEERING	1538181	-	I-U-10	2-1/4	5-1/4	2516156	33.72
	1511749	-	P-V-10	2-1/4	5-1/4	2516274	35.12
	2516160	-	-	-	-	-	-
	-	-	P-U-10	2-1/4	5-1/4	2538181	42.54
	-	-	P-UB-10	2-1/4	5-1/4	2551399	66.40
<b>Model 275C</b>							
BOOM	2525863	-	P-U-10	4	9	2538193	\$ 115.63
	964802	492A101C—>238C 240C,241C,242C	P-UB-10	4	9	2542574	215.14
	2541292	492A239C 243C—>999C 492A201CAC—>UP	-	-	-	-	-
	2554810	-	-	-	-	-	-
BUCKET	964803	492A101C—>225C	P-UB-10	2-3/4	7	2551397	96.77
	2541297	492A226C—>235C	-	-	-	-	-
STEERING	2529566	-	P-U-10	2-1/4	4-1/2	2538179	33.88
	964804	492A101C—>238C 240C,241C,242C,252C 254C,255C	P-UB-10	2-1/4	4-1/2	2542576	49.33
	2541515	492A239C,243C—>251C 253C,255C—>999C 492A201CAC—>UP	-	-	-	-	-
<b>Model 475-III A</b>							
BUCKET	1513011	-	P-V-10	4-1/2	9	2516230	\$ 105.36
STEERING	1503659	3AYC101—>UP	P-U-10	2-3/4	7	2516148	65.04
	2514101	-	P-V-10	2-3/4	7	2518494	88.29
<b>Model 475B</b>							
BUCKET	1513011	-	P-V-10	4-1/2	9	2516230	\$ 105.36
	2514104	-	-	-	-	-	-
STEERING	1503659	-	P-U-10	2-3/4	7	2516148	65.04
	2514101	-	P-V-10	2-3/4	7	2518494	88.29
	-	-	P-U-10	2-3/4	7	2526058	61.83
	-	-	P-UB-10	2-3/4	7	2551397	96.77

# Replacement Kits For VOLVO

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 475C, 475CT</b>							
STEERING	2527900	483A,487A,488A	P-U-10	2-3/4	6	2538182	\$ 52.25
	964807	483A,487A,488A	P-UB-10	2-3/4	6	2542568	138.99
	2541333	487C,487B,483B,483C					
<b>Model 675B</b>							
STEERING	1512049	436A	P-V-10	3-1/2	8	2516187	\$ 72.62
<b>Model L30</b>							
LIFT	11005193	—70117	P-U-15	50 mm	100mm	6630513	\$ 44.29
	11001575	70118—	P-U-15	50 mm	100mm	6630564	51.78
TILT	11005194	—70117	P-U-15	40 mm	80mm	11990106	47.22
	11001576	70118—	P-U-15	40 mm	80mm	6630662	36.64
ATTACHMENT	4833424	—70117	P-U-1	20 mm		11990060	31.10
	11005340	—70117	P-U-1	25 mm		11990175	46.81
	11001980	70118—	P-U-1	20 mm		11990060	31.10
STEERING	11005192	—70117	P-U-15	32 mm	63mm	6630661	56.84
	11001574	70118—					
<b>Model L50</b>							
LIFT	4784618	—6400,—60300(USA)	P-U-15	50 mm	100 mm	6630513	\$ 44.29
	4782418	—6400,—60300(USA)	P-U-15	40 mm	80 mm	6630560	59.86
	11005271	6401—,60301(USA)—	P-U-15	50 mm	90 mm	11990244	40.93
TILT	4833111	—6400,—60300(USA)	P-U-15	50 mm	90 mm	6630858	36.37
	4782424	—6400,—60300(USA)	P-U-15	50 mm	100 mm	6630562	42.09
	110052630	6401—,60301(USA)—	P-U-15	45 mm	80 mm	11990243	23.47
ATTACHMENT	4833424	ALL	P-U-1	20 mm	45 mm	11990060	31.10
	11005340	ALL	P-U-1	25 mm	45 mm	11990175	46.81
STEERING	4784920	ALL	P-U-15	32 mm	63 mm	6630661	56.84
<b>Model L50B</b>							
TILT	11088017	ALL	P-U-15	70 mm	125 mm	11990437	\$ 45.62
LIFT	11088016	ALL	P-U-15	60 mm	90 mm	11990438	61.14
STEERING	11005137	ALL	P-U-15	40 mm	70 mm	11990439	44.92
	11088072	ALL					
<b>Model L70</b>							
LIFT	4833304	—7400,—60500(USA)	P-UB-15	60 mm	110 mm	11990028	\$ 45.29
	11005288	7401—,60501(USA)—	P-U-15	60 mm	100 mm	11990181	37.16
TILT	4833399	—7400,—60500(USA)	P-U-15	50 mm	100 mm	6630513	44.29
	11005284	7401—,60501(USA)—	P-U-15	50 mm	100 mm	11990180	44.82
ATTACHMENT	4833424	ALL	P-U-1	20 mm		11990060	31.10
	11005340	ALL	P-U-1	25 mm		11990175	46.81
STEERING	4784940	ALL	P-U-15	36 mm	70 mm	6630909	37.40
	11005388	ALL					
<b>Model L70B</b>							
STEERING	11088289	ALL	P-U-15	40 mm	70 mm	11990439	\$ 44.92
<b>Model L90</b>							
LIFT	11005000	ALL	P-U-15	60 mm	120 mm	11990026	\$ 74.28
	11005178	ALL					

# VOLVO

Replacement Kits For

## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model L90 (continued)</b>							
TILT	4833225 11088064	—11015 11016—	P-UB-15	60 mm	110 mm	11990028	\$ 45.29
ATTACHMENT	4741301	ALL	P-U-1	20 mm		6630475	26.84
	4833424	ALL	P-U-1	20 mm		11990060	31.10
	11005340	ALL	P-U-1	25 mm		11990175	46.81
STEERING	4784553	ALL	P-U-15	50 mm	80 mm	11990050	36.60
<b>Model L90B</b>							
LIFT	11088062	ALL	P-U-15	60 mm	120 mm	11990026	\$ 74.28
TILT	11088064	ALL	P-UB-15	60 mm	110 mm	11990028	45.29
ATTACHMENT	11005340	ALL	P-U-1	25 mm	45 mm	11990175	46.81
STEERING	11088065	ALL	P-U-15	50 mm	80 mm	11990050	36.60
<b>Model L120</b>							
LIFT	4833249	ALL	P-U-15	70 mm	140 mm	11990029	\$ 105.78
TILT	4833231	ALL	P-U-15	70 mm	125 mm	11990027	64.51
ATTACHMENT	4741301	ALL	P-U-1	20 mm		6630475	26.84
	4833424	ALL	P-U-1	20 mm		11990060	31.10
	11005340	ALL	P-U-1	25 mm		11990175	46.81
STEERING	4833261	ALL	P-U-15	50 mm	80 mm	11990050	36.60
<b>Model L120B</b>							
LIFT	11088048	ALL	P-U-15	70 mm	140 mm	11990404	\$ 88.38
TILT	11088046	ALL	P-UB-15	60 mm	125 mm	11990405	55.74
ATTACHMENT	11005340	ALL	P-U-1	25 mm		11990175	46.81
STEERING	11088049	ALL	P-U-15	50 mm	80 mm	11990050	36.60
<b>Model L140</b>							
LIFT	2561089	831A,831AC	P-UB-10	2-3/4	6	2542568	\$ 138.99
TILT	2561088	831A,831AC	P-UB-10	2-3/4	5	2542569	52.31
<b>Model L150</b>							
ATTACHMENT	11005392	ALL	P-U-15	32 mm	63 mm	6630661	\$ 56.84
STEERING	11005294	ALL	P-U-15	50 mm	90 mm	11990347	41.82
<b>Model L160</b>							
LIFT	4833410 11005152 4833411 11005153	—2704,60117(USA)— —2704,60117(USA)— —2704 2705—2981	P-U-15	80 mm	170 mm	6630510	\$ 126.94
	11005247 11005251	2982—,60208(USA)— 2982—	P-U-15	80 mm	160 mm	11990158	113.95
TILT	4833412	ALL	P-U-15	70 mm	140 mm	6630938	74.90
ATTACHMENT	4784247	ALL	P-U-15	28 mm	63 mm	6630749	48.87
	11005392	ALL	P-U-15	32 mm	63 mm	6630661	56.84
	4782993	ALL	P-U-15	50 mm	100 mm	6630513	44.29
	4782979	ALL	P-U-15	60 mm	125 mm	11000107	89.99
	4833321	ALL	P-U-15	70 mm	140 mm	6630650	68.50
	4784151	ALL	P-U-15	60 mm	125 mm	11000107	89.99
STEERING	4782803	ALL	P-U-15	50 mm	110mm	6630511	43.90

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## Wheel Loaders

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model L180</b>							
LIFT, HIGH	4782993	ALL	P-U-15	50 mm	100 mm	6630513	\$ 44.29
	4833321	ALL	P-U-15	70 mm	140 mm	6630650	68.50
BRACKET	11005392	ALL	P-U-15	32 mm	63 mm	6630661	56.84
STEERING	11005404	ALL	P-U-15	50 mm	100 mm	11990398	36.06
<b>Model L190</b>							
TILT	2562742	828A101—>828A672 828AC673—>828AC788	P-UB-10	2-3/4	6	2542568	\$ 138.99
<b>Model L270</b>							
LIFT	2561435	827A101—>UP	P-UB-10	4	9	2542574	\$ 215.14
TILT	2561422	827A101—>UP	P-UB-10	3-1/2	7-1/2	2562116	136.98
STEERING	2559738	827A101—>UP	P-UB-10	2-3/4	5	2562115	124.62
	12579007	827A101—>UP	P-UB-10	2-3/4	5	2562115	124.62
<b>Model L270B</b>							
LIFT	2561435	827BC00501—>UP	P-UB-10	4	9	2542574	\$ 215.14
TILT	2561422	827BC00501—>UP	P-UB-10	3-1/2	7-1/2	2562116	136.98
STEERING	12579007	827BC00501—>UP	P-UB-10	2-3/4	5	2562115	124.62
<b>Model L320</b>							
TILT	2559495	811A101—>UP 811AC00651—>UP	P-UB-10	3-1/2	7-1/2	2562116	\$ 136.98
STEERING	12579807	811A101—>UP 811AC00651—>UP	P-UB-10	2-3/4	5	2562115	124.62
<b>Model L480, L480B, L480T</b>							
STEERING	2541333	830A101—>UP	P-UB-10	2-3/4	6	2542568	\$ 138.99
<b>Wheel Dozers</b>							
<b>Model 180</b>							
TILT	1503598	1896,1898—>1902 2823—>2891,1823—>1895 1897,1903,1904	P-V-10	2-3/4	6	2516065	\$ 49.58
	1503986	2892—>2942 2LC52—>UP 2LG101—>UP	P-V-10	1-3/4	3-1/2	2516071	32.84
PITCH	1503598	2892—>2942 2LC52—>UP 2LG101—>UP	P-V-10	2-3/4	6	2516065	49.58
<b>Model 180-III</b>							
LIFT	1503608	5LC101—>UP 6LG101—>UP 4035B101FSC—>UP	P-U-10	2	5	2516059	\$ 43.51
PITCH	1503598	5LC101—>UP 6LG101—>UP 4035B101FSC—>UP	P-V-10	2-3/4	6	2516065	49.58



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VOLVO

## Wheel Dozers

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 180-III (continued)</b>							
STEERING	1503987	5LC101—>UP 6LG101—>UP 4035B101FSC—>UP	P-V-10	1-3/4	3-1/2	2516071	\$ 32.84
TILT	1503986	5LC101—>UP 6LG101—>UP 4035B101FSC—>UP	P-V-10	1-3/4	3-1/2	2516071	32.84
<b>Model 280, 280-III</b>							
LIFT	1503604	32123—>32999 1MC156—>3MC999 1MG1—>3MG999	P-V-10	2-3/4	6	2516065	\$ 49.58
PITCH	1503607	32123—>32999 1MC156—>3MC999 1MG1—>3MG999	P-V-10	2-3/4	6	2516065	49.58
<b>Model 280-III A</b>							
LIFT	1503604	8AMC192—>UP 9AMG425—>4047B101FSC 456B101—>999 456C101—>145C 460D101C—>130C	P-V-10	2-3/4	6	2516065	\$ 49.58
	1503605	8AMC101—>8AMC192 9AMG125—>9AMG424	P-U-10	2-3/4	5-1/4	2516094	42.58
	2522607	456C146C—>UP 460D131C—>UP	P-U-10	2-3/4	6	2538182	52.25
PITCH	964665	460D131C—>UP	P-UB-10	2	4-1/2	2551398	45.82
TILT	1503606	8AMC101—>9AMC999 9AMG122,9AMG124—>UP 4047B101FSC—>UP 460D101—>130C	P-U-10	2-3/4	5-1/4	2516094	42.58
	2522880	460D131C—>	P-U-10	2-1/4	5-1/4	2538181	42.54
	964662	460D131C—>	P-UB-10	2-1/4	5-1/4	2551399	66.40
STEERING	1503241	8AMC101—>8AMC217 9AMG125—>9AMG469	P-U-10	2-3/4	5-1/4	2516094	42.58
	1515236	3AMC218—>UP 9AMG470—>UP 4047B101FSC—>UP 456B101—>999 456C101C—>145C 460D101—>130C					
	1503606	456B101—>999 456C101—>145C					
	2522932	456C146C—>UP 460D131C—>UP	P-U-10	1-3/4	5-1/4	2538181	42.54
	2522880	456C146C—>UP					
	964584	456C146C—>UP	P-UB-10	1-3/4	5-1/4	2551399	66.40
<b>Model 280B</b>							
LIFT	2522607	498A, 499A	P-U-10	2-3/4	6	2538182	\$ 52.25
	962698	498A, 499A	P-UB-10	2-3/4	6	2542568	138.99

Replacement Kits For **VOLVO**

## Wheel Dozers

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price	
<b>Model 280B (continued)</b>								
PITCH	964665	498A, 499A	P-UB-10	2	4-1/2	2551398	\$ 45.82	
STEERING	2528419	498A, 499A	P-U-10	1-3/4	5-1/4	2538181	42.54	
	964663	498A, 499A	P-UB-10	1-3/4	5-1/4	2551399	66.40	
TILT	2522880	498A, 499A	P-U-10	2-1/4	5-1/4	2538181	42.54	
	964662	498A, 499A	P-UB-10	2-1/4	5-1/4	2551399	66.40	
<b>Model 280C</b>								
LIFT	2522607	819A	P-U-10	2-3/4	6	2538182	\$ 52.25	
	12565916	819A						
	962698	819A	P-UB-10	2-3/4	6	2542568	138.99	
TILT	2522880	819A	P-U-10	2-1/4	5-1/4	2538181	42.54	
	964662	819A	P-UB-10	2-1/4	5-1/4	2551399	66.40	
PITCH	964665	819A	P-UB-10	2	4-1/2	2551398	45.82	
STEERING	2528419	819A	P-U-10	1-3/4	5-1/4	2538181	42.54	
	964663	819A	P-UB-10	1-3/4	5-1/4	2551399	66.40	
<b>Model 380-III</b>								
TILT	1503603	5RG101—>UP	P-V-10	2-3/4	6	2516065	\$ 49.58	
<b>Model 380-III A, 380B</b>								
LIFT	1531615	418A101—>418A405,434A	P-V-10	2-3/4	6	2516065	\$ 49.58	
	1510225	418A406—>UP 418D,484A,434A						
PITCH	1505457	418A101—>999 418D,484A,434A	P-U-10	2-1/4	5-1/4	2516094	42.58	
<b>Model 380B</b>								
LIFT	1510225	418F101K—>114K 484B101K—>108K 434C101K—>104K	P-V-10	2-3/4	6	2516065	\$ 49.58	
	2522115	418F115K—>UP 484B109K—>UP 434C105K—>UP 484C101C—>136C 808A101C—>110C 810A101C—>999C 434D101C—>999C	P-U-10	2-3/4	6	2538182	52.25	
		2552344						418F 484B, 434C, 813A 813B, 813BC
		962697						484C101C—>136C 808A101C—>110C 810A101C—>999C 434D101C—>999C
		964787						484C137C—>999C 808A111C—>999C 808A101CAC—>UP 484C101CAC—>UP 810A101CAC—>UP
	2556914	813A,813B,813BC	P-UB-10	2-3/4	6	2542568	138.99	
	12568715	813A,813B,813BC						
	12572636	813A,813B,813BC						

# Replacement Kits For VOLVO

VOLVO

## Wheel Dozers

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 380B (continued)</b>							
TILT	2522120	418F115K—>UP 484B109K—>UP 434C105K—>UP 484C,808A,434D,810A 813A,813B,813BC	P-U-10	2-3/4	6	2538182	\$ 52.25
	964577	418F115K—>UP 484B109K—>UP 434C105K—>UP 484C,808A,434D,810A 813A,813B,813BC	P-UB-10	2-3/4	6	2542568	138.99
PITCH	1505457	418F101K—>114K 484B101K—>108K 434C101K—>104K	P-U-10	2-1/4	5-1/4	2516094	42.58
	2522411	418F115K—>UP 484B109K—>UP 434C105K—>UP 484C,808A,434D,810A 813A,813B,813BC	P-U-10	2-1/4	5-1/4	2538181	42.54
	964583	418F115K—>UP 484B109K—>UP 434C105K—>UP 484C,808A,434D,810A 813A,813B,813BC	P-UB-10	2-1/4	5-1/4	2551399	66.40
	2556971	813A,813B,813BC					
STEERING	2522598	418F115K—>UP 484B109K—>UP 434C105K—>UP 484C,808A,434D,810A 813A,813B,813BC	P-UB-10	3-1/2	8	2538186	111.42
<b>Model W380</b>							
TILT	2561629		P-UB-10	2-3/4	6	2542568	\$ 138.99

## Articulated Dump Trucks

<b>Model A20</b>							
TILT	4942058-1	—>1126	I-U-15	75,90,105,120,140,160 mm		6630852	\$ 204.98
	11053262-9	1127—>1532					
	11053261-1	1553—>	I-U-1	60,75,90,105,120,140 mm		6630839	181.56
STEERING	4833274-6		P-U-15	70 mm	100 mm	6630443	39.66
<b>Model A25</b>							
TILT	11053262-9	—>5486	I-U-1	75,90,105,120,140,160 mm		6630852	\$ 204.98
	11061382-5	5487—>UP	I-U-1	75,95,105,120,140 mm		11993411	215.14
	4941761-1	—>4066	P,I-U-1	70,105,120,140 mm		6213407	216.26
	4941338-8	—>4091	I-U-1	60,75,90,105,120,140 mm		6630839	181.56
	11053261-1	4092—>5486					
	11043078-2	4067—>5598	I-U-1	75,120,140 mm		11991589	138.06
	11061383-3	5599—>UP	I-U-1	75,120,140 mm		11993103	111.23
STEERING	4833274-6		P-U-15	70 mm	100 mm	6630443	39.66

# Replacement Kits For VOLVO

## Articulated Dump Trucks

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model A25B</b>							
STEERING	4833274-6	-	P-U-15	70 mm	100 mm	6630443	\$ 39.66
<b>Model A25C</b>							
STEERING	4833274-6	-10256/ -60911	P-U-15	70 mm	100 mm	6630443-7	\$ 39.75
TIPPING	11005475-6	-10256/ -60911	P-U-13	70 mm	125 mm	11990351-6	132.11
TIPPING	11088346-9	-10256/ -60911	P-U-13	70 mm	125 mm	11990351-6	132.11
<b>Model A30</b>							
STEERING	11005212-3	—>1183;—>1186(USA)	P-U-15	60 mm	100 mm	6630843	\$ 41.97
	11088154-7	1184—>UP;1187(USA)—>UP					
TIPPING	11088306-3	1012-	P-U-15	80 mm	140 mm	11990170-0	132.06
	11005120-8						
<b>Model A30C</b>							
HOIST	11088306-3	-2320/ - 2275	P-U-15	80 mm	140 mm	11990170-0	\$ 132.06
	11088815-3						
STEERING	11088154-7	-2320/-2275	P-U-15	60 mm	100 mm	6630843-8	41.97
<b>Model A35</b>							
TILT	11043080-8	—>1194;—>1200(USA)	I-U-1	75,120,140 mm		11991589	\$ 138.06
	11061384-1	1195—>UP;1201(USA)—>UP	I-U-1	75,120,140 mm		11993103	111.23
STEERING	4833125-0	—>1881;—>1885(USA)	P-U-15	70 mm	110 mm	11990070	50.07
	11088155-4	1882—>UP;1886(USA)—>UP					
<b>Model A35C</b>							
STEERING	11088751-0	-4260	P-U-15	70 mm	110 mm	11701665-9	\$ 36.45
TILT	11061384-1	-4260	I-U-1	75,120,140 mm		11993103-8	111.23
<b>Model 5350B</b>							
TILT	4942058-1	-	I-U-15	75,90,105,120,140,160 mm		6630852	\$ 204.98
	4942058-1	-					
	11053262-9	-					
	4941761-1	-	P,I-U-1	70,105,120,140 mm		6213407	216.26
	4941338-8	-	I-U-1	60,75,90,105,120,140mm		6630839	181.56
	11053261-1	-					
STEERING	4782849-6	—>2475	P-U-15	70 mm	100 mm	6630443	39.66
	4833274-6	2746—>UP					
<b>Log Skidders</b>							
<b>Model F65</b>							
STEER & BLADE	2552115	553G,553GC,554G,554GC	P-UB-10	2	4	2551403	\$ 43.64
ARCH	2552115	553G,553GC,554G,554GC	P-UB-10	2	4	2551403	43.64
GRAPPLE	2552121	553G,553GC,554G,554GC	P-UB-10	2	4	2551403	43.64
<b>Model 662</b>							
STEER & BLADE	1904666	501A,501B,502A,502B	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82

Replacement Kits For **VOLVO**



<b>Log Skidders</b>							
<b>Application</b>	<b>Cylinder Group</b>	<b>Serial Number</b>	<b>Code (Pg. vi)</b>	<b>Rod</b>	<b>Bore</b>	<b>Seal Kit VME-</b>	<b>List Price</b>
<b>Model 664</b>							
STEER & BLADE	1904674	C9014,C9024,C9034,C9044	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
	1906258	C9014,C9024,C9034,C9044					
<b>Model 664B</b>							
STEER & BLADE	1906258	514E,514F,508A,508B,508C	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
ARCH	1906258	514E,514F,508A,508B,508C	P-U-10	1-3/4	3-1/2	1991086	28.82
GRAPPLE	1916232	514E,514F,508A,508B,508C	P-TR-10	2-3/4	6	1991089	64.31
<b>Model 664C</b>							
STEER & BLADE	1904666	514H,508H,546H	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
ARCH	1904666	514H,508H,546H	P-U-10	1-3/4	3-1/2	1991086	28.82
GRAPPLE	1916232	514H,508H,546H	P-TR-10	2-3/4	6	1991089	64.31
<b>Model 664D</b>							
STEER & BLADE	2552115	528A—>528D,540A 529C,551D—>551G	P-UB-10	2	4	2551403	\$ 43.64
ARCH	2552115	528A—>528D,540A 529C,551D—>551G	P-UB-10	2	4	2551403	43.64
<b>Model F665</b>							
STEER & BLADE	2552115	553G,554G	P-UB-10	2	4	2551403	\$ 43.64
ARCH	2552115	553G,554G	P-UB-10	2	4	2551403	43.64
GRAPPLE	2552121	553G,554G	P-UB-10	2	4	2551403	43.64
<b>Model 666</b>							
STEER & BLADE	1904674	C9016,C9026,C9036,C9046	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
	1906258	C9016,C9026,C9036,C9046					
<b>Model 666B</b>							
STEER & BLADE	1904674	513E—>513G,515A 500D—>500G,526A	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
	1906258	513E—>513G,515A 500D—>500G,526A					
ARCH	1906258	513E—>513G, 515A 500D—>500G,526A	P-U-10	1-3/4	3-1/2	1991086	28.82
GRAPPLE	1916232	513E—>513G,515A 500D—>500G,526A	P-TR-10	2-3/4	6	1991089	64.31
<b>Model 666C</b>							
STEER & BLADE	1904666	513H,500H,515H,542H,526H	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
	1904666	513H,500H,515H,542H,526H					
ARCH	1904666	513H,500H,515H,542H,526H	P-U-10	1-3/4	3-1/2	1991086	28.82
GRAPPLE	2552121	513H,500H,515H,542H,526H	P-UB-10	2	4	2551403	43.64
	1916232	513H,500H,515H,542H,526H	P-TR-10	2-3/4	6	1991089	64.31
<b>Model 666D</b>							
ARCH	2552115	548A,549A,552A 555A,559A,564B	P-UB-10	2	4	2551403	\$ 43.64

Replacement Kits For **VOLVO**
**Log Skidders**

<b>Application</b>	<b>Cylinder Group</b>	<b>Serial Number</b>	<b>Code (Pg. vi)</b>	<b>Rod</b>	<b>Bore</b>	<b>Seal Kit VME-</b>	<b>List Price</b>
<b>Model 666D</b>							
GRAPPLE	2552121	548A,549A,552A 555A,559A,564B	P-UB-10	2	4	2551403	\$ 43.64
	2552115	548A,549A,552A 555A,559A,564B					
BOOM	2552115	548A,549A,552A 555A,559A,564B	P-UB-10	2	4	2551403	43.64
<b>Model F666</b>							
ARCH	2552115	559B,555B,564B	P-UB-10	2	4	2551403	\$ 43.64
GRAPPLE	2552121	559B,555B,564B	P-UB-10	2	4	2551403	43.64
BOOM	2552115	559B,555B,564B	P-UB-10	2	4	2551403	43.64
<b>Model 667C</b>							
STEER & BLADE	1917220	503B,504B,504C,509B,510B 510C,534B,534C,535A,536B 536C,537A	P-U-10	1-3/4	3-1/2	1991086	\$ 28.82
ARCH	1917220	503B,504B,504C,509B,510B 510C,534B,534C,535A,536B 536C,537A	P-U-10	1-3/4	3-1/2	1991086	28.82
	2552115	503B,504B,504C,509B,510B 510C,534B,534C,535A,536B 536C,537A	P-UB-10	2	4	2551403	43.64
GRAPPLE	1916232	503B,504B,504C,509B,510B 510C,534B,534C,535A,536B 536C,537A	P-TR-10	2-3/4	6	1991089	64.31
BOOM	1919023	503B,504B,504C,509B,510B 510C,534B,534C,535A,536B 536C,537A	P-U-10	1-3/4	3-1/2	1991086	28.82
<b>Model 667D</b>							
STEER & BLADE	2552361	534D,534E,535D—>535G 536D,536E,537D—>537G 556G,557G	P-UB-10	1-3/4	3-1/2	2542570	\$ 46.98
ARCH	2552115	534D,534E,535D—>535G 536D,536E,537D—>537G 556G,557G"	P-UB-10	2	4	2551403	43.64
BOOM	1919023	534D,534E,535D—>535G 536D,536E,537D—>537G 556G,557G	P-U-10	1-3/4	3-1/2	1991086	28.82
BOOM	2552115	534D,534E,535D—>535G 536D,536E,537D—>537G 556G,557G"	P-UB-10	2	4	2551403	43.64
<b>Model 668, 688B</b>							
TILT	2518802	505A,507A	P-U-10	1-3/4	3-1/2	2538177	\$ 36.55
<b>Model 668C</b>							
STEER & BLADE	2537607	505C,507C,532A,533A 538C,539C	P-U-10	2	4	2530107	\$ 30.26

Replacement Kits For **VOLVO**

**VOLVO**

**Log Skidders**

Application	Cylinder Group	Serial Number	Code (Pg. vi)	Rod	Bore	Seal Kit VME-	List Price
<b>Model 668D</b>							
STEER & BLADE	2552141	507D,507E,532D,532E 539D,539E	P-UB-10	2	4	2551403	\$ 43.64
<b>Model F668</b>							
STEER & BLADE	2552141	565A,566A	P-UB-10	2	4	2551403	\$ 43.64

**VOLVO**

Kit Number	Code (Pg. vi)	Rod X Bore Size	List Price
VME-1296937	Valve Kit		\$ 16.98
VME-1991086	P-U-10	1-3/4 X 3-1/2	28.82
VME-1991089	PTR-10	2-3/4 X 6	64.31
VME-2516054	P-V-10	2-1/4 X 4-1/4	30.99
VME-2516055	I-U-10	1 X 2-1/2	15.69
VME-2516058	P-V-10	2-1/4 X 5	35.25
VME-2516059	P-U-10	2 X 5	43.51
VME-2516060	I-U-10	2-1/4 X 5	29.61
VME-2516061	P-U-10	2-1/4 X 5	41.82
VME-2516065	P-V-10	2-3/4 X 6	49.58
VME-2516070	P-V-10	2-1/4 X 4-1/2	41.41
VME-2516071	P-V-10	1-3/4 X 3-1/2	32.84
VME-2516072	I-U-10	1-3/4 X 3-1/2	24.49
VME-2516073	P-U-10	2 X 3-1/2	30.27
VME-2516088	P-U-10	2 X 4	43.46
VME-2516090	P-U-10	2 X 4	28.88
VME-2516094	P-U-10	2-1/4 X 5-1/2	42.58
VME-2516148	P-U-10	2-3/4 X 7	65.04
VME-2516151	P-V-10	2 X 4-1/2	28.50
VME-2516152	P-V-10	2-1/4 X 4-1/2	37.45
VME-2516155	P-V-10	2-3/4 X 7	93.69
VME-2516156	I-U-10	2-1/4 X 5-1/4	33.72
VME-2516187	P-U-10	3-1/2 X 8	72.62
VME-2516228	I-U-10	3-1/2 X 9	83.11
VME-2516230	P-V-10	4-1/2 X 9	105.36
VME-2516242	P-V-10	3-1/2 X 9	94.92
VME-2516270	P-U-10	1-3/4 X 3-1/2	33.08
VME-2516271	P-V-10	2 X 4-1/2	34.14
VME-2516272	I-U-10	1-1/4 X 2-1/2	16.57
VME-2516274	P-V-10	2-1/4 X 5-1/4	35.12
VME-2518493	P-V-10	2-3/4 X 6	59.36
VME-2518494	P-V-10	2-3/4 X 7	88.29
VME-2526058	P-U-10	2-3/4 X 7	61.83
VME-2530107	P-U-10	2 X 4	30.26
VME-2530108	P-U-10	2-1/4 X 5	36.11
VME-2538174	P-U-10	1-3/4 X 3-1/2	24.55

Kit Number	Code (Pg. vi)	Rod X Bore Size	List Price
VME-2538177	P-U-10	1-3/4 X 3-1/2	\$ 36.55
VME-2538178	P-U-10	2 X 4-1/2	31.66
VME-2538179	P-U-10	2-1/4 X 4-1/2	33.88
VME-2538180	P-U-10	3-1/2 X 9	108.58
VME-2538181	P-U-10	2-1/4 X 5-1/4	42.54
VME-2538182	P-U-10	2-3/4 X 6	52.25
VME-2538183	P-U-10	2-3/4 X 7	55.09
VME-2538184	P-UB-10	2 X 3-1/2	45.55
VME-2538186	P-UB-10	3-1/2 X 8	111.42
VME-2538187	P-U-10	2-3/4 X 5	35.75
VME-2538193	P-U-10	4 X 9	115.63
VME-2541637	P-U-10	3 X 7	66.72
VME-2542568	P-UB-10	2-3/4 X 6	138.99
VME-2542569	P-UB-10	2-1/4 X 5	52.31
VME-2542570	P-UB-10	1-3/4 X 3-1/2	46.98
VME-2542571	P-UB-10	3 X 7	118.53
VME-2542574	P-UB-10	4 X 9	215.14
VME-2542576	P-UB-10	2-1/4 X 4-1/2	49.33
VME-2542577	P-UB-10	2-1/4 X 5	59.18
VME-2551396	P-UB-10	3-1/2 X 9	158.84
VME-2551397	P-UB-10	2-3/4 X 7	96.77
VME-2551398	P-UB-10	2 X 4-1/2	45.82
VME-2551399	P-UB-10	2-1/4 X 5-1/4	66.40
VME-2551403	P-UB-10	2 X 4	43.64
VME-2562115	P-UB-10	2-3/4 X 5	124.62
VME-2562116	P-UB-10	3-1/2 X 7-1/2	136.98
VME-2562117	P-UB-10	4-1/2 X 9	191.90
VME-6213407	70,105,120,140 mm Telescopic		216.26
VME-6630443	P-U-15	70 X 100 mm	39.66
VME-6630443-7	P-U-15	70 X 100 mm	39.75
VME-6630475	P-U-1	20 mm Rod Kit	26.84
VME-6630510	P-U-15	80 X 170 mm	126.94
VME-6630511	P-U-15	50 X 110 mm	43.90
VME-6630513	P-U-15	50 X 100 mm	44.29
VME-6630560	P-U-15	40 X 80 mm	59.86
VME-6630562	P-U-15	50 X 100 mm	42.09

# VOLVO

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
VME-6630564	P-U-15	50 X 100 mm	\$ 51.78
VME-6630650	P-U-15	50 X 100 mm	68.50
VME-6630661	P-U-15	32 X 63 mm	56.84
VME-6630662	P-U-15	40 X 80 mm	36.64
VME-6630749	P-U-15	28 X 63 mm	48.87
VME-6630839	60,75,90,105,120,140	mm Tele.	181.56
VME-6630843	P-U-15	60 X 100 mm	41.97
VME-6630843-8	P-U-15	60 X 100 mm	41.00
VME-6630852	75,90,105,120,140,160	mm Tele.	204.98
VME-6630858	P-U-15	50 X 90 mm	36.37
VME-6630909	P-U-15	36 X 70 mm	37.40
VME-6630938	P-U-15	70 X 140 mm	74.90
VME-6631000	75,90,105,120,140,160	mm Tele.	180.44
VME-11000107	P-U-15	60 X 125 mm	89.99
VME-11701665-9	P-U-15	70 X 110 mm	36.45
VME-11990026	P-U-15	60 X 120 mm	74.28
VME-11990027	P-U-15	70 X 125 mm	64.51
VME-11990028	P-UB-15	60 X 110 mm	45.29
VME-11990029	P-U-15	70 X 140 mm	105.78
VME-11990050	P-U-15	50 X 80 mm	36.60

<b>Kit Number</b>	<b>Code (Pg. vi)</b>	<b>Rod X Bore Size</b>	<b>List Price</b>
VME-11990060	P-U-1	20 mm Rod Kit	\$ 31.10
VME-11990070	P-U-15	70 X 110 mm	50.07
VME-11990106	P-U-15	40 X 80 mm	47.22
VME-11990158	P-U-15	80 X 160 mm	113.95
VME-11990170-0	P-U-15	80 X 140 mm	132.06
VME-11990175	P-U-1	25 mm Rod Kit	46.81
VME-11990180	P-U-15	50 X 100 mm	44.82
VME-11990181	P-U-15	60 X 100 mm	37.16
VME-11990243	P-U-15	45 X 80 mm	23.47
VME-11990244	P-U-15	50 X 90 mm	40.93
VME-11990347	P-U-15	50 X 90 mm	41.82
VME-11990351-6	P-U-13	70 X 135 mm	132.11
VME-11990398	P-U-15	50 X 100 mm	36.06
VME-11990404	P-U-15	70 X 140 mm	88.38
VME-11990405	P-UB-15	60 X 125 mm	55.74
VME-11990437	P-U-15	70 X 125 mm	45.62
VME-11990438	P-U-15	60 X 90 mm	61.14
VME-11990439	P-U-15	40 X 70 mm	44.92
VME-11991589	75,120,140	mm Telescopic	138.06
VME-11993103	75,120,140	mm Telescopic	111.23
VME-11993103-8	75,120,140	mm Telescopic	115.35
VME-11993411	75,95,105,120,140	mm Telescopic	215.14